

# Next Generation Energy-Harvesting Electronics: A Holistic Approach

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## EPSRC Project

# *Next Generation Energy-Harvesting Electronics: Holistic Approach*

Consortium of 4 universities:



With an industrial advisory board:



## Overview

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- Background
- Project aims and Objectives
- How bad is design in isolation?
- Holistic model of electrostatic harvester
- Adaptive harvester
- Holistic Modelling approaches/software
- Future work

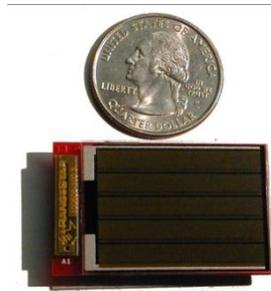
## Orders of Magnitude of Power

World electrical generation capacity	4 terawatts
Power station	1 gigawatt
House	10 kilowatts
Person, lightbulb	100 watts
Laptop, heart	10 watts
Cellphone power usage	1 watt
Wristwatch, sensor node	1 microwatt
Received Cellphone signal	1 nanowatt

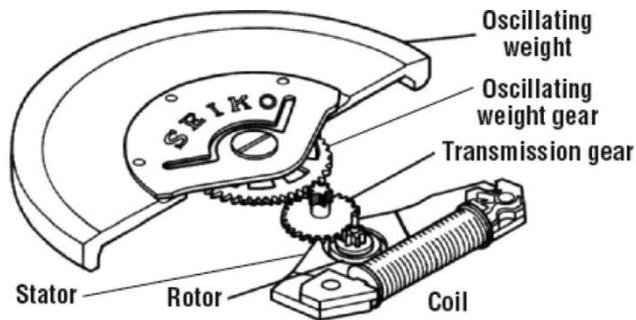
*Sensor nodes are receiving a lot of interest – but the constraints on volume and power are significant and we must push design to the limit*

## Energy Harvesting – quick overview

- Capture energy from the environment and convert to an electrical form



*Pico Radio solar cell  
[UC Berkeley]*



*Seiko kinetic watch generator*



- PMG17 from Perpetuum Ltd
- Resonant generator tuned to 100 or 120 Hz
- 55 mm diameter x 55 mm length
- 4.5 mW output power (rectified DC) at 0.1g acceleration

*So if you can buy commercial harvesters these days, what's the problem?*

## Past Work on EH powered systems

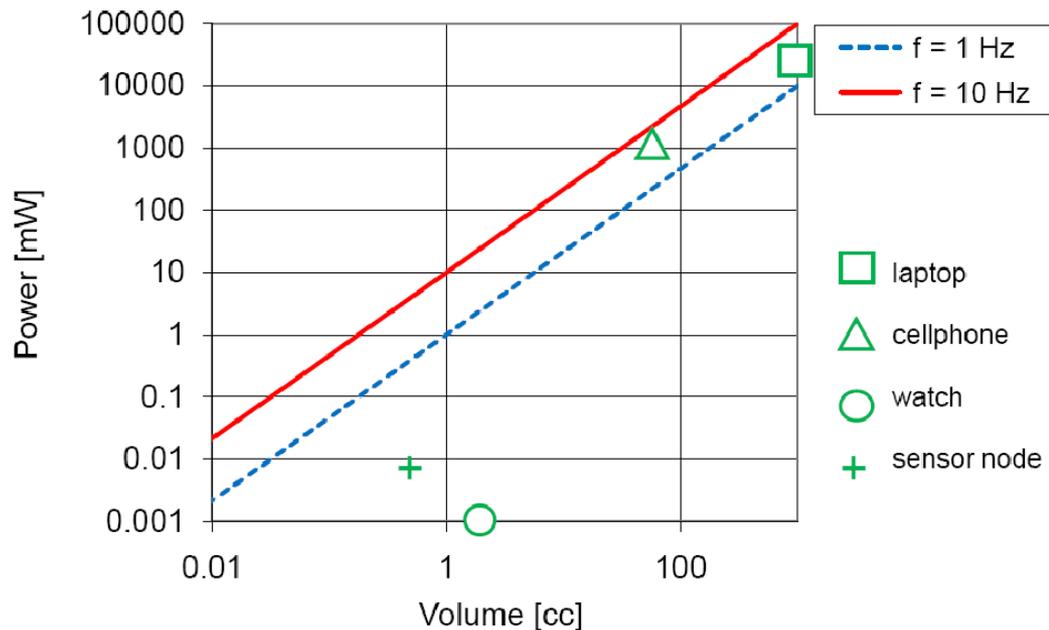
- Most past work energy harvester powered systems has not looked at the complete system
- Many people have designed and prototyped at the subsystem level
  - They define interfaces
  - Build the subsystems
  - Plug them together
  - And possibly produce a self powered system

***But isn't this how we tend to design many systems?***

**Yes – but with energy harvesters powering WSNs we are very close to the limits and the global optimum become increasingly important**

# Why is it difficult to realise a self powered WSN?

*What can we power from low frequency vibrations?*



• *1g acceleration*

• *Watch relatively easy to power*

• *Sensor node is around 2 orders of magnitude harder*

• *Forget the laptop and cell phone for several years...*

*We have to optimise the system globally to have a chance of making it functional*

## We are basing the work on inertial harvesters

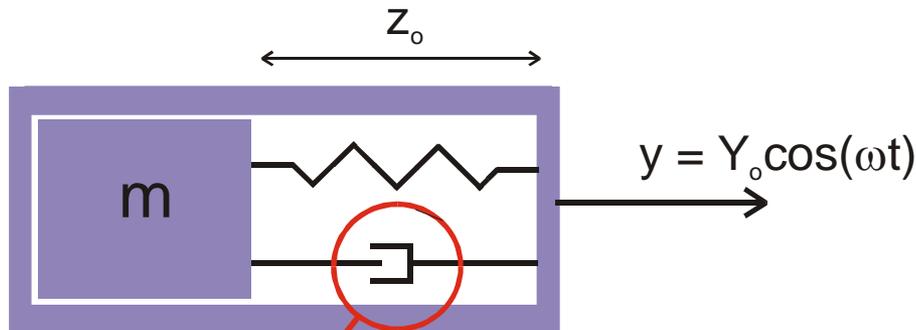
- Entire device is attached to moving “host” e.g. machine, person...
- Peak inertial force on proof mass:  $F = ma = m\omega^2 Y_0$   
where  $a$  is the peak acceleration applied by the host
- Damper force  $< F$  or no internal movement

⇒ Maximum work per transit:

$$W = FZ_0 = m\omega^2 Y_0 Z_0$$

⇒ Maximum power:

$$P = 2W/T = m\omega^3 Y_0 Z_0 / \pi$$



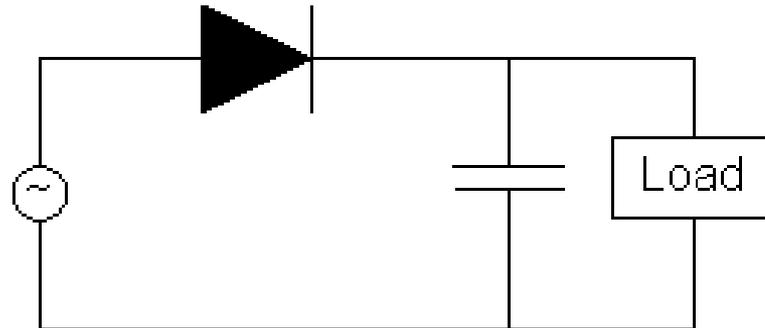
damper implements energy conversion

*Maximum power only achieved when the damper is correctly set*

$$\zeta_{opt} = \frac{1}{2\omega_c} \sqrt{\omega_c^4 \left( \frac{Y_0}{Z_0} \right)^2 - (1 - \omega_c^2)^2}$$

## Naive Viewpoint

Harvester generally produces AC output, so why not use a rectifier and a capacitor?



- This may work to some extent – but no attempt has been made to set the optimal damping force.
- We also need to think about energy storage and regulation

## Effectiveness of Previous Harvesters

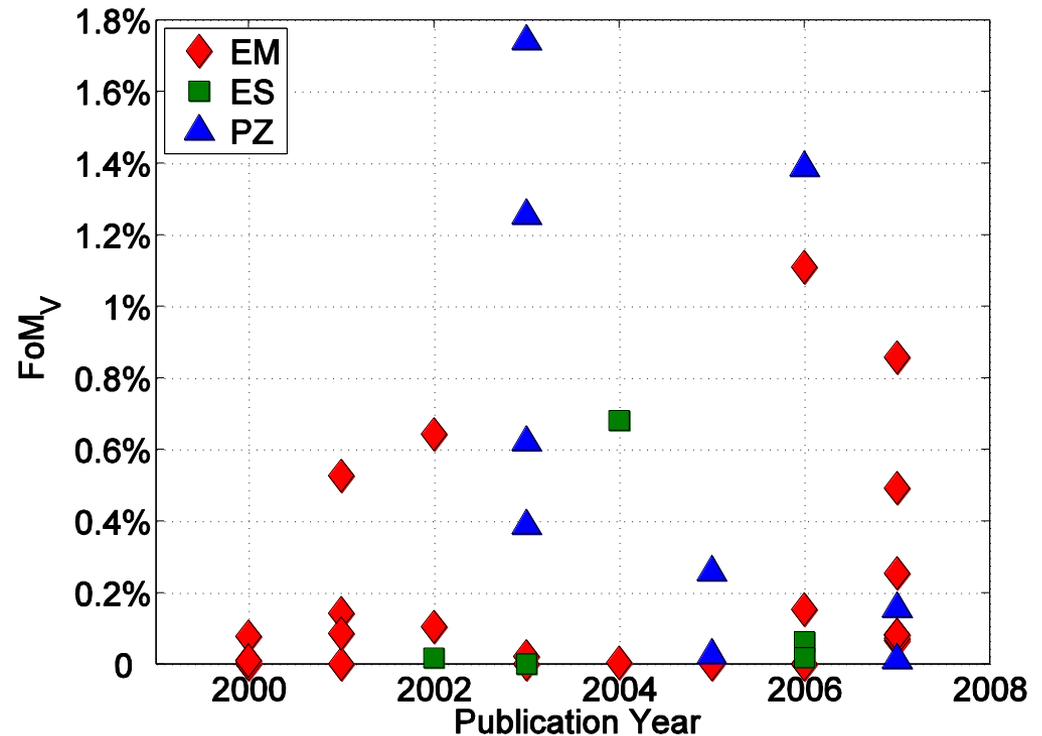
Volume Figure of Merit  
defined as:

$$FoM_V = \frac{\text{Useful Power Output}}{\frac{1}{16} \rho_{Au} Vol^{4/3} Y_0 \omega^3}$$

Represents ratio of  
output power to that of  
idealised generators on  
slide 7

Best devices to date  
achieve only about 2%

⇒ Can we improve with  
a holistic approach?

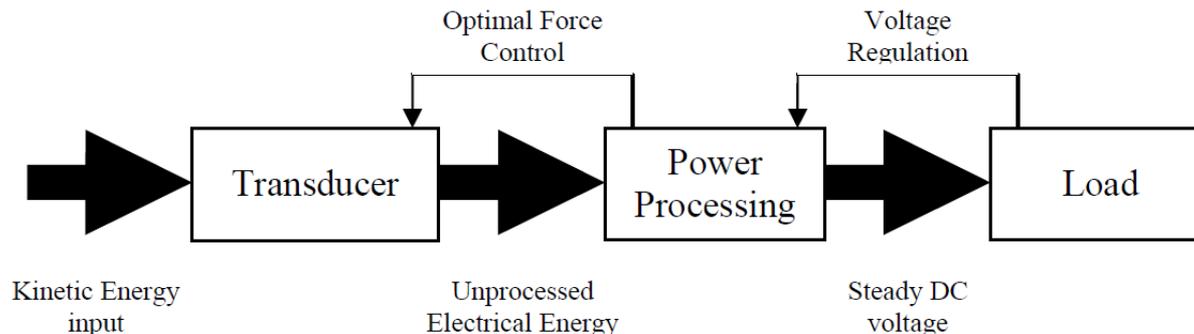


*Mitcheson P.D., Yeatman E.M., Kondala Rao G., Holmes A.S., Green T.C., "Energy harvesting from human and machine motion for wireless electronic devices", Proc. IEEE 96(9), (2008), 1457-1486.*

## Holistic Project Aims

*We want to achieve the highest load functionality per unit volume of energy harvester, from a particular vibration source*

- Fully consider the interactions between energy harvester, power processing and load



- Design and construct an adaptive harvester
- Investigate and prototype logic design for unpredictable energy sources (varying power and voltage)
- Develop a modelling and optimisation methodology and associated software
- Produce an energy harvesting system with a high effectiveness

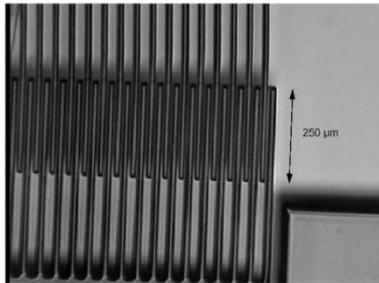
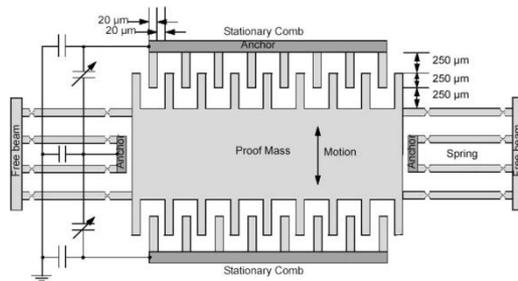
## Why is the holistic optimisation important?

- There are two way interactions between each part of the system
- No individual subsystem can be assumed unaffected by other subsystems
- If the energy input decreases, the load should know about it – and try to conserve power
- If the vibration input changes amplitude, the transducer damping force must adapt. The new value needs to be calculated somewhere
- If the vibration input has a change in frequency, the resonance frequency of the generator should adapt – the actuation value must be computed
- If the load changes, the motion of the proof mass changes and so does the voltage output from the transducer
- How do we optimise and model a system containing mechanics, circuits, semiconductor devices, computation and algorithms?

## Design in isolation - example

Design the electronics, then the transducer

MIT designed an electrostatic comb-drive generator to be compatible with low voltage CMOS power electronics

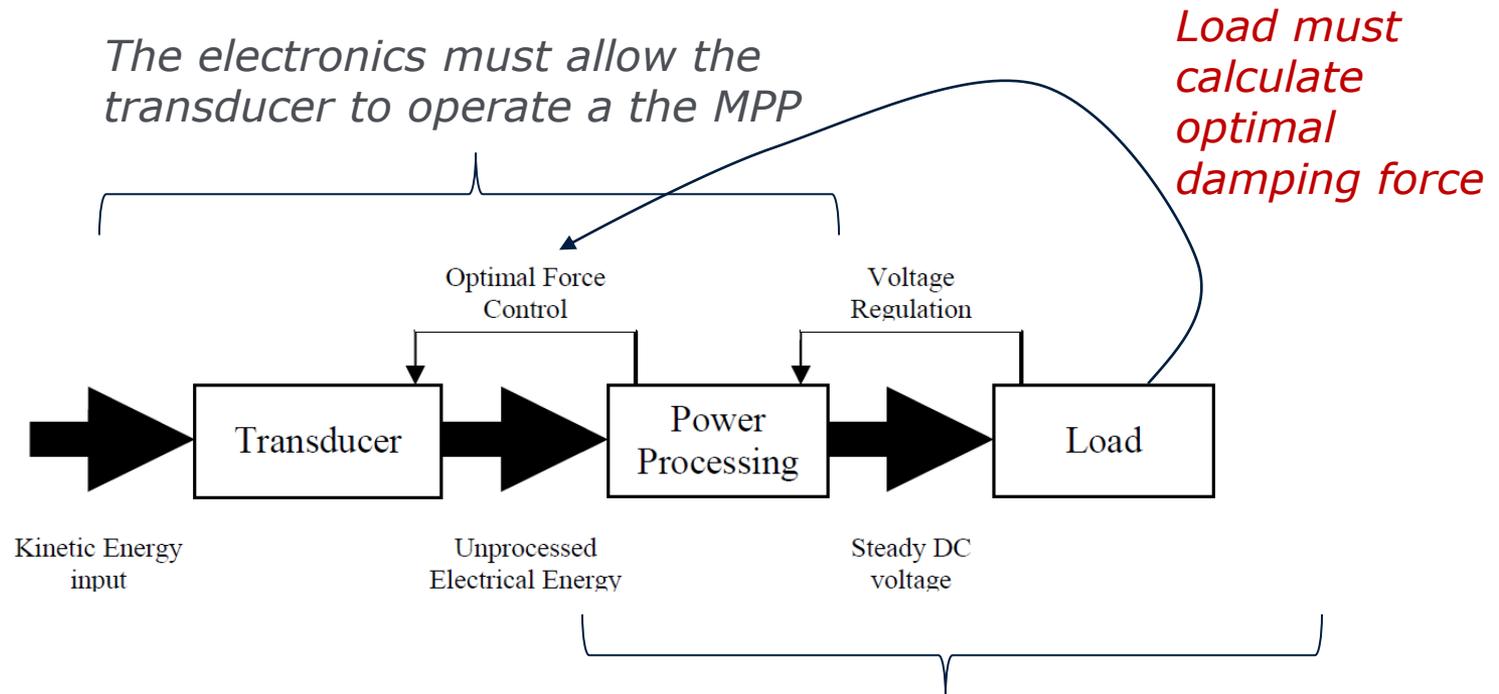


- *Even though the electronics can have high efficiency, the overall system effectiveness was  $< 0.1\%$*
- *Can't achieve high enough voltage on the transducer to maximise work done*

*Chandrasekaran et al, MIT*

## Can we do better with a holistic approach?

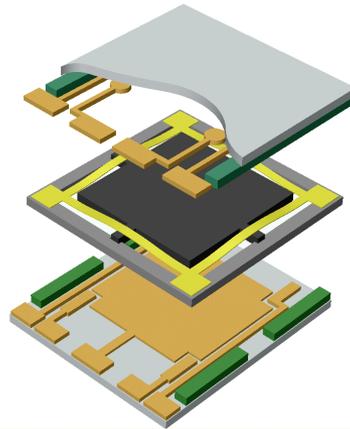
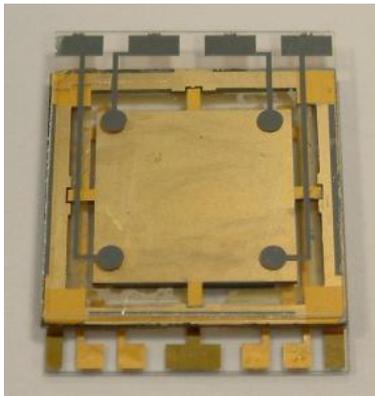
There are two direct interactions to take account of:



And one other interaction...

## Holistic approach to electrostatic design

Design electronics in conjunction with transducer



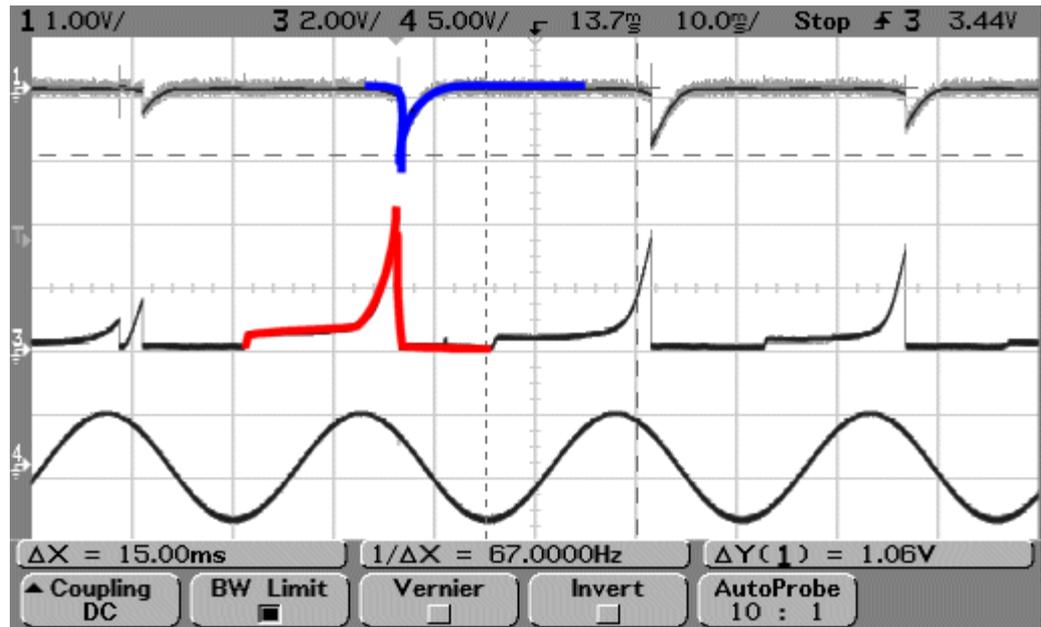
*Electrostatic  
generator - Imperial  
College, 2004*

- *Capacitor charged at high capacitance*
- *Inertia and motion causes plates to move apart*
- *Voltage on plates rises*
- *Electrical energy generated*
- *Pre-charge the capacitor to get just the right force to maximise force times distance*

*What is the final combination of voltage and charge on the generator?*

## Output of device

- *Depends on the vibration source but can easily be hundreds or thousands of volts and only a few nC of charge*
- *Very Difficult to design the power electronics*



*Off the shelf devices are not available – must design custom devices*



## Circuits equations in terms of acceleration and length

Develop equations for the circuit in terms of the mechanical system:

$$V_{plate-opt} = 2.07 \times 10^7 \sqrt{L^3 A_{cc}}$$

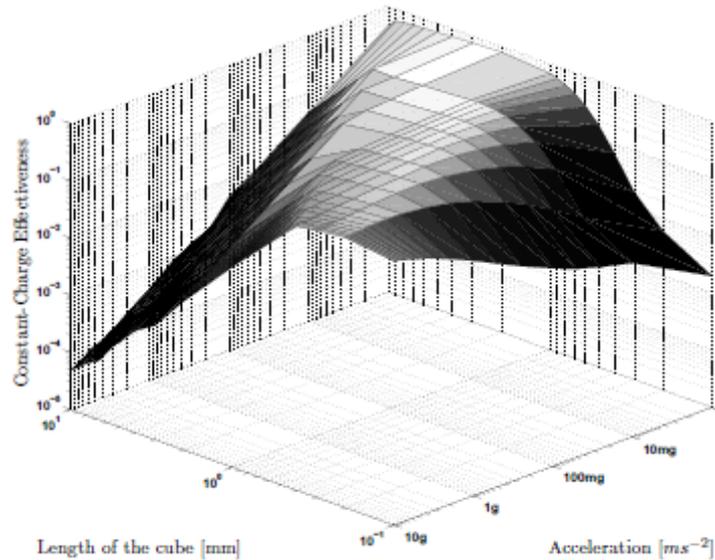
$$I_{leakage} = 1.78 A_{semi} \sqrt{(V_0 - V_{operation})} [L_c^3 A_{cc}]^{1/4}$$

$$C_j = \frac{2.337 \times 10^7 A_{semi}}{[L_c^3 A_{cc}]^{1/4} \sqrt{V_0 - V_{operation}}}$$

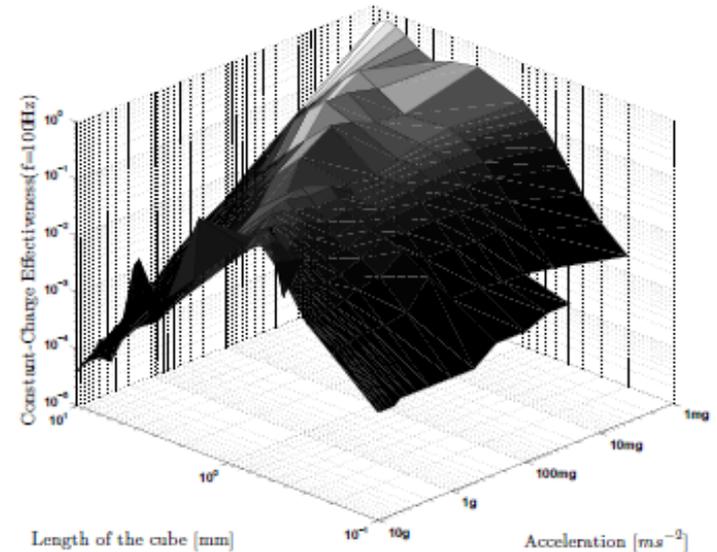
*There are two stages to the optimisation:*

- *Calculate how much energy is actually generated on the capacitor*
- *Calculate how much of this is available from the output of the converter*

## Results of global optimisation



*Effectiveness at high frequency*

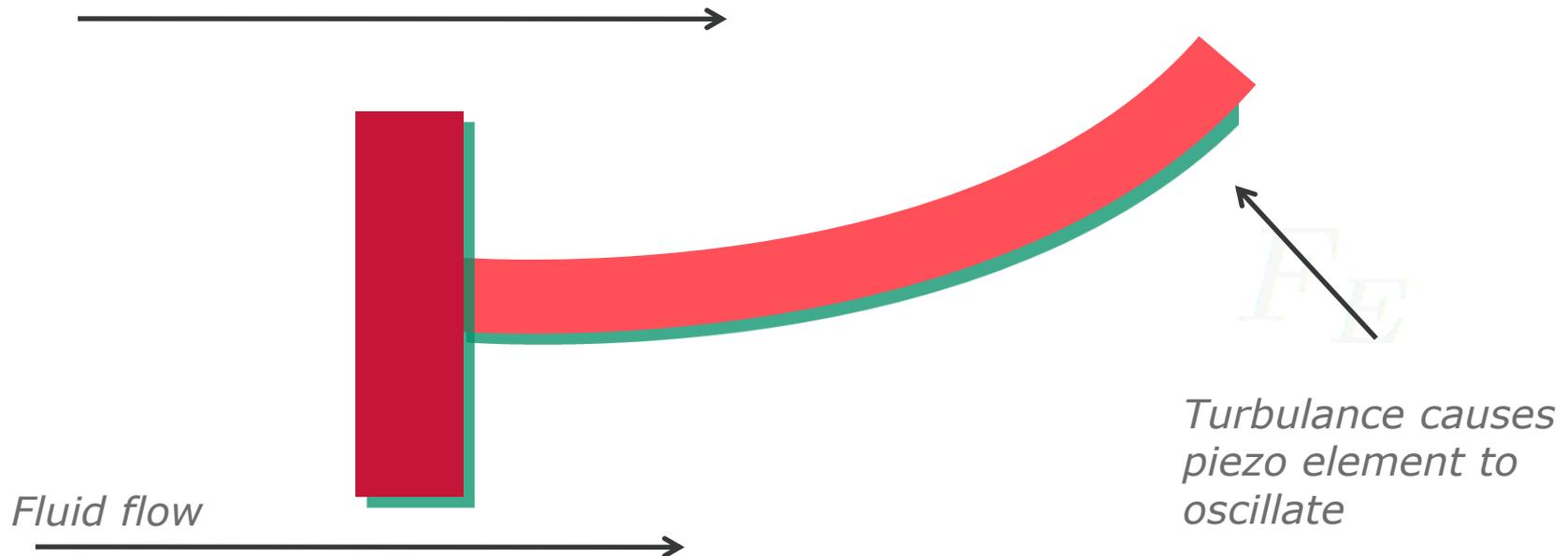


*Effectiveness at 1 Hz*

- Electrostatic transducers are very poor at low frequency and at large sizes
- Very hard to make one work well at a few Hz or greater than 10mm in length
- **We should be able to do much better than the previous attempts because we looked at co-design of transducer, devices and circuits... effectiveness of over 70% possible...**

## Design in isolation – piezoelectric devices

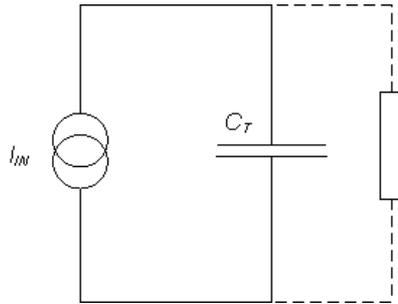
- Cantilever beam in a fluid flow
- Vortex street developed by bluff body
- Effectively infinite force on cantilever
- What is the optimal resistive load impedance for maximum power?



*Challenge is to get a high force to harvest as much energy as possible*

## Optimum load for this case

Simple mechanical model predicts:

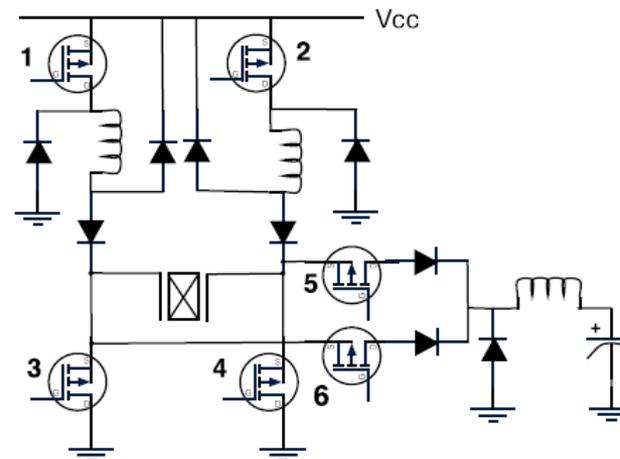
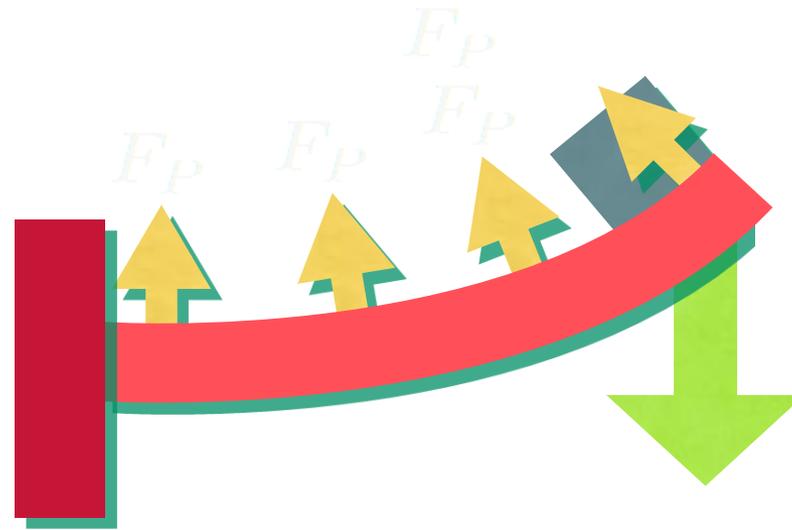


$$R_{opt} = \frac{1}{C_T}$$

But, if you go back and model the complete system with this load, then you find the damping this gives is small – you could increase the damping

## Holistic approach – Piezoelectric Pre-biasing

- Put a bias charge on piezo before it moves
- Thus more work can be done against it when it does move
- Technique demonstrated giving power output increase of 20 times over resistive load

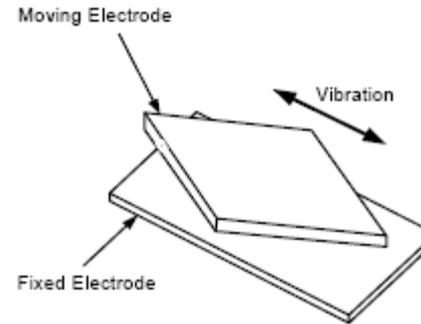


*Dicken J, Mitcheson PD, Stoianov I, et al, Increased Power Output from Piezoelectric Energy Harvesters by Pre-Biasing, PowerMEMS 2009, Pages: 75-78,*

## An Adaptive Harvester

One aim of this project is to make an adaptive harvester (variable frequency and damping)

We can make an electrostatic spring (electrically tuneable) with a diamond shuttle on a fixed rectangular electrode



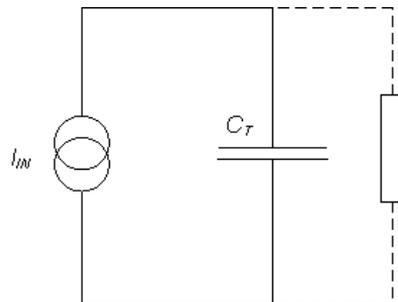
Required stiffness:

- Target frequency 100 Hz, est. mass 0.1 g (integrated solution)
- Requires suspension stiffness 40 N/m
- To get reasonable tuning range need electrostatic spring  $> 1$  N/m
- If 1 mm motion this suggests  $F_{\max} \approx 1$  mN
- For 100 V,  $d = 1 \mu\text{m}$ : very challenging

*Still looking for a good solution...*

# System Modelling - 1

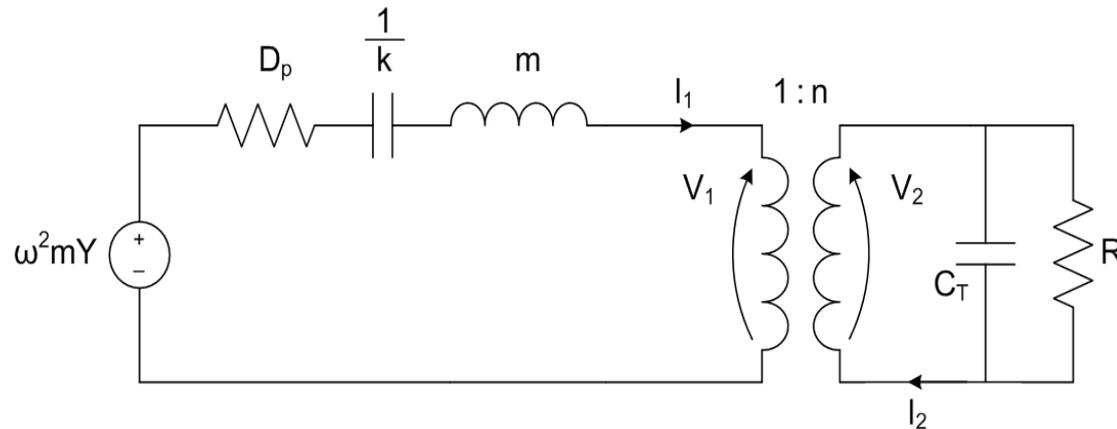
- A major stumbling block to the optimisation of these systems is software availability
- Need to model:
  - mechanics,
  - analogue/power circuits at device level
  - digital circuits (not just functionally – but also under varying voltage rails)
- There have been several approaches:
  - Assume the harvester generates a perfect AC voltage of fixed amplitude and frequency



*Simplified model of  
piezo harvester*

## Holistic System Modelling - 2

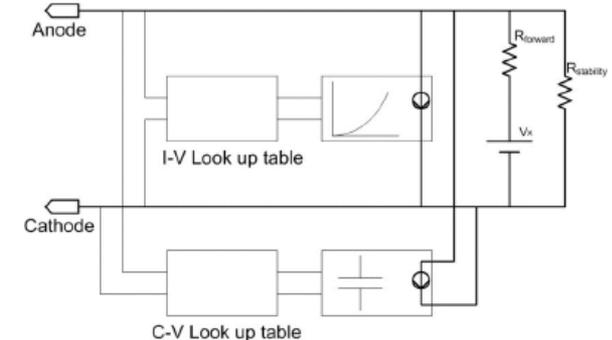
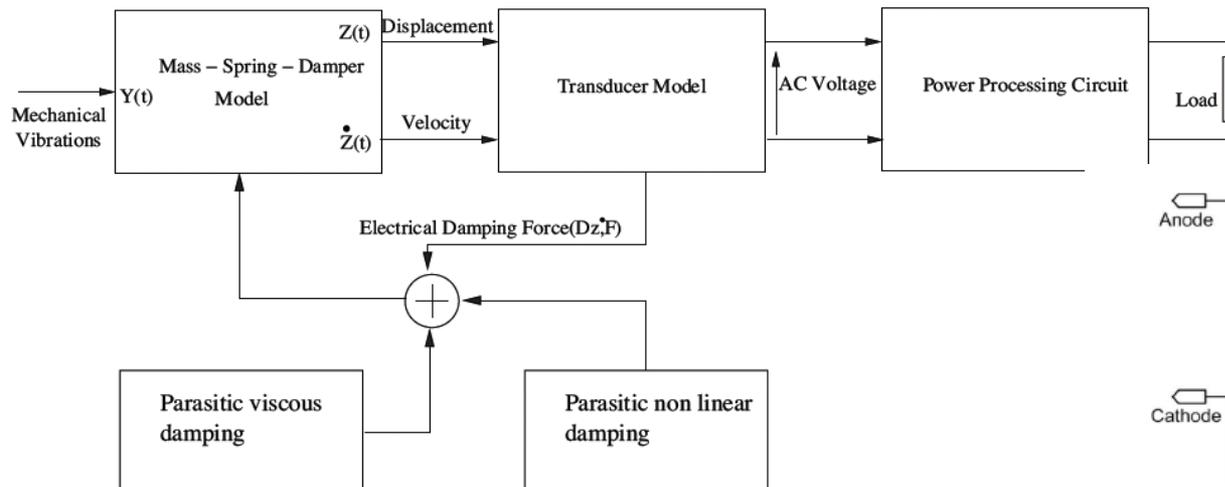
- More sophisticated to model the interaction between the load and the generator
- Here, a short circuited load will increase the mass motion



- This can be modelled in SPICE and can allow the load circuit to be modelled with good device models

## Holistic System Modelling - 3

- Include the non-linear mechanical components (mass limited travel, spring hardening)
- Include custom semiconductor device models
- All done in SPICE – Imperial College Energy Harvesting Toolkit (ICES)



Kondala Rao G, Mitcheson PD,  
Green TC, *Mixed Electromechanical  
Simulation of Electrostatic  
Microgenerator Using Custom-  
Semiconductor Device Models*,  
*PowerMEMS 2009*, Pages:356-359

*Detailed  
Mechanics*

*Custom device  
model*

## New Modelling Approaches

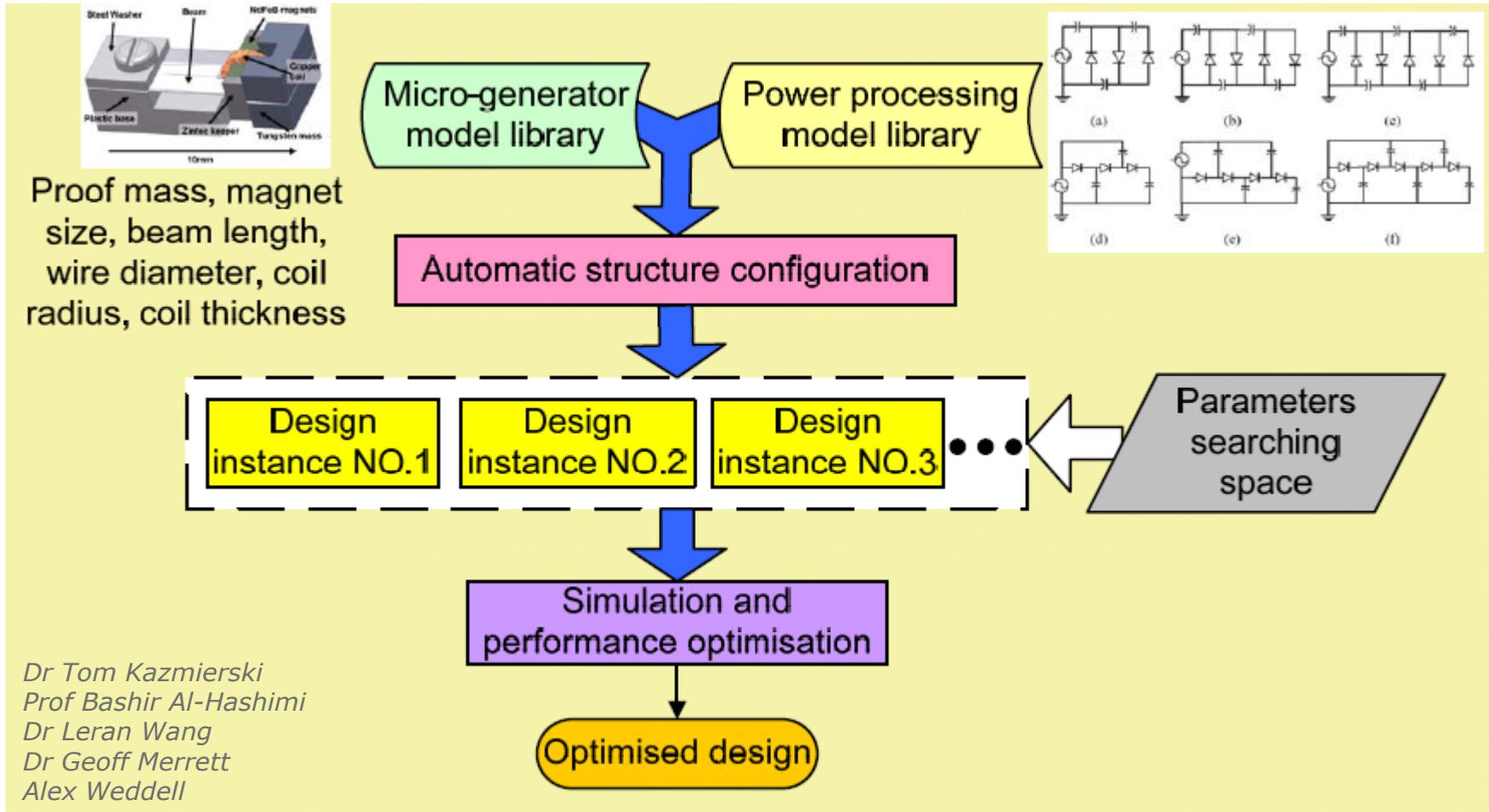
- The previous full SPICE model is accurate but slow
- We are now working on various other modelling approaches

Simulation of 1 hour with 0.1ms time step			
Simulator	SystemVision (VHDL-AMS)	OrCAD (PSPICE)	Visual C++ (SystemC-A)
CPU time (P4, 2G RAM)	4h 24min	9h 48min	6h 40min
DATA file size	1099MB	777MB	Controllable

- These are faster for simulation without modification – although they can be modified further
- They are more easily ported into the complete design flow (this is harder with SPICE)

*Dr Tom Kazmierski  
Prof Bashir Al-Hashimi  
Dr Leran Wang  
Dr Geoff Merrett  
Alex Weddell*

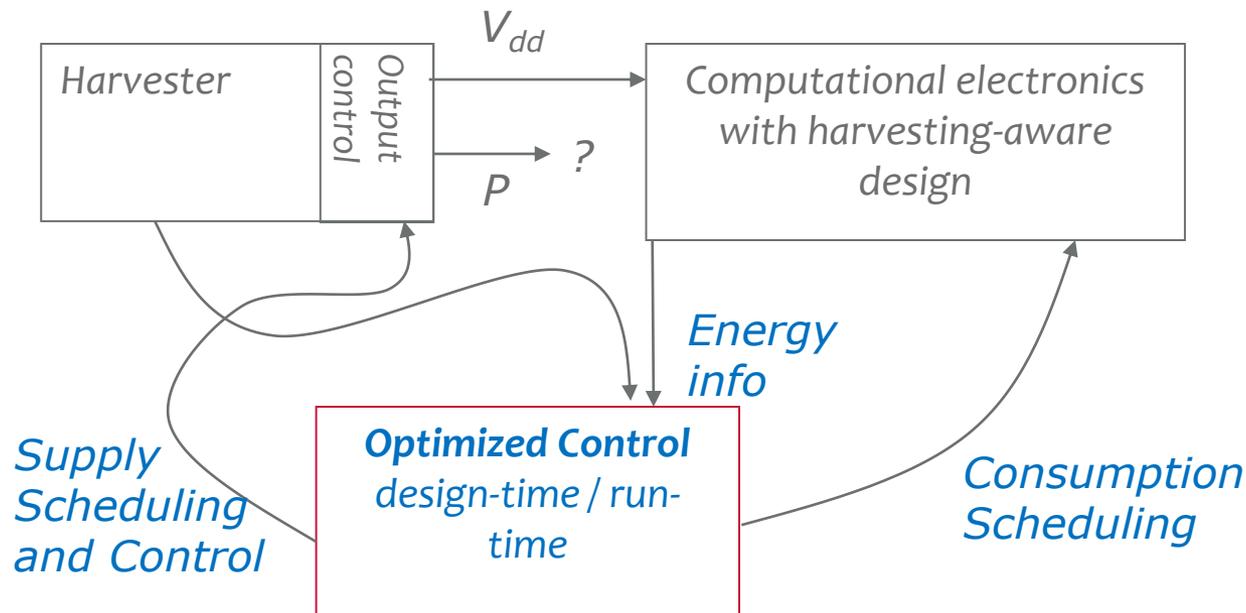
# Proposed Design Flow



Dr Tom Kazmierski  
Prof Bashir Al-Hashimi  
Dr Leran Wang  
Dr Geoff Merrett  
Alex Weddell

## Complete System Overview

Prof Yakovlev earlier talked about the digital electronics:



- *Harvester and power electronics must be co-designed*
- *Computational load must calculate parameters to allow harvester to track MPP*
- *Load must be aware of rate of energy generation and reserve*

## Conclusions

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- Multi-disciplinary topic – mechanics, circuits, devices, algorithms
- Adaptive devices are necessary if harvesters are to be less bespoke in design
- Power is very limited and we always wanting more functionality – so we need to optimise the whole system
- Existing microgenerators are not adaptive and have poor effectiveness
- Holistic system modelling is a difficult task – different parts of the system operate with different time constants
- Holistic approach is necessary to allow us to achieve the highest functionality per unit volume of sensor node

## Acknowledgements

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Eric Yeatman, Andrew Holmes, Tim Green, Tzern Toh, Kondala Rao, Lauriane Thorner, James Dicken, Peng Miao, Bernard Stark, Tom Kazmerski, Steve Beeby, Niel White, , Geoff Merrett, Bashir Al-Hashimi